

## Certificate of Conformity of Factory Production Control

This certificate is issued to:

Manufacturer: **HAIZEA BILBAO, S.L.**  
Muelle AZ-2  
48508 Zierbena – Bizkaia (Spain)

In compliance with *Regulation 305/2011/EU of the European Parliament and of the Council of 9 March 2011* (the Construction Products Regulation or CPR), this certificate applies to the construction product:

### **EXECUTION OF CARBON STEEL STRUCTURAL COMPONENTS up to EXC4**

This certificate attests that all provisions concerning the assessment and verification of constancy of performance and the performances described in Annex ZA of the standard(s)

EN 1090-1:2009+A1:2011 Execution of Steel Structures and Aluminium Structures - Part 1:  
Requirements for conformity assessment of structural components

under system 2+, are applied and that the factory production control is assessed to be in conformity with the applicable requirements.

The attached Schedule, of the same date, details the manufacturing location(s), harmonised product standard and product parameters and shall form a part of this certificate.

This Certificate will remain valid as long as the test methods and/or factory production control requirements included in the harmonised standard, used to assess the performance of the declared characteristics, do not change, and the product, and the manufacturing conditions in the plant are not modified significantly.


**Certificate No:** 0094/CPR/MAD/20180180 ENG

**Original Approval:** 31 December 2020

**Current Certificate:** 6 June 2022

**Expiry Date:** 24 July 2024

LRQA Inspection Iberia, S.A. Notified Body 0094



Fernando Álvarez  
Decision Maker - LRQA Inspection Iberia, S.A.

Certificate of Conformity of Factory Production Control No.:  
0094/CPR/ MAD/20180180 ENG Schedule

Manufacturer: HAIZEA BILBAO, S.L.  
Muelle AZ-2  
48508 Zierbena, Bizkaia (Spain)

<b>Manufacturing plant (s)</b>	Muelle AZ-2, CP 48508 Zierbena – Bizkaia (Spain)	
<b>Product</b>	<b>Product standard (s)</b>	
Execution of carbon steel structural components	EN 1090-1:2009+A1:2011 EN 1090-2:2018	
<b>Production Range</b>		
Welding, cutting, corrosion protection & Shaping/Forming		
<b>Exclusions</b>		
Design & mechanical fastening		
<b>Parent material group (ISO/TR 15608):</b>	<b>Welding process (ISO 4063)</b>	
Group (s): 1 & 2 (Le ≤ 460 MPa)	121, 135, 136 & 138	
Thickness: ≤ 140 mm		
CE marking method: 3a	Execution class:	EXC-4

Schedule Issue: 03

Date of Schedule Issue: 6 June 2022

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